

**B & L Cremations Systems, Inc.**

February 16, 2011

Page 1

Planning and Zoning Commission

Project: Proposal Human Crematory

To Whom It May Concern:

This letter will provide certain facts and information regarding the placement of our UL listed class 6 type IV human cremation equipment within residential, commercial or industrial zoned areas.

The primary purpose of this information is to provide background on our company, detailing our experience, in the cremation equipment market to you and any others that might review this document. Also, enclosed is factual information regarding the general location and operating conditions of cremation equipment throughout the United States.

B & L Cremation Systems has been designing, engineering, manufacturing and installing combustion systems for a wide range of industries for over 25 years. We are recognized as the leader in cremation equipment design and engineering, and are the world's largest independent manufacturer of cremation equipment. With nearly 2,000 installations throughout the United States and over 50 countries, our designs have been granted U.S. patents, and have been adopted as industry standards for quality and performance. In addition, we are one of the largest service and repair organizations, servicing all brands of cremation equipment.

Our equipment operates without smoke or odor, almost every installation must be permitted by the environmental authorities for the city, state or province in which it is installed. The equipment we manufacture is Underwriters Laboratories (UL) listed, confirming maximum safety of both equipment and personnel.

Each model manufactured by our company has been personally designed and engineered by Dr. Steve Looker and tested by an independent testing laboratory against standards set forth by the federal government. Our equipment's emission levels are less than half the allowable standards to ensure environmental quality. Residents of the area may not be aware that the equipment is operating.

All equipment that performs combustion, from automobiles or furnaces of any type (fireplaces or crematories), give off byproducts of which some are referred to as particulate matter. Because of our equipments high quality standards, these byproducts are not visible, nor is there an odor from the material being combusted. The equipment operates automatically and has built-in pollution detection equipment that constantly supervises the operation, safeguarding against pollution and environmental impact.

Noise levels are not detectable from outside the building and are therefore insignificant. Cycle time is dependent on size of load. When this cycle time is multiplied by the annual frequency of use, the actual hours of operation can become insignificant.

Planning and Zoning Commission  
February 2011  
Page 2

I have enclosed a chart comparing combustion by an automobile, a diesel truck, and a cremator operating a two-hour period (the cycle time of a cremation). As you can clearly see, the cremator has far lower emission levels. The data on the automobile and truck comes from the United States governments AP42 emission levels document, and the information regarding pollutants from the crematory is based on actual test results.

I appreciate your interest and concern regarding the basic information surrounding the installation of cremation equipment. Please feel free to distribute this letter of information to any individuals and/or groups that might have interest.

Should you or others require additional information or have questions about anything in this letter, please call me using our toll-free number 800-622-5411 ext: 103.

Sincerely,

Dr. Steve Looker  
Phd Environmental Engineer

**EMISSIONS TESTING  
of the  
FIRST CALL CREMATORY  
B & L CREMATION SYSTEMS, INC. N20 SERIES  
HUMAN CREMATORY  
Clearwater, Florida**

April 5, 2008

FDEP Permit No. 1030473-008AG  
EU No. 008  
SES Reference No. 08S131

Conducted by:

SOUTHERN ENVIRONMENTAL SCIENCES, INC.  
1204 North Wheeler Street  
Plant City, Florida 33566  
Phone (813) 752-5014, Fax (813) 752-2475

Project Participants

Byron E. Nelson  
Mark S. Gierke  
Dale A. Wingler  
Travis B. Nelson

**SPECIAL EMISSIONS**

**EMISSION TESTING**  
**of the**  
**FIRST CALL CREMATORY**  
**B & L CREMATION SYSTEMS, INC. N20 SERIES**  
**HUMAN CREMATORY**  
**Clearwater, Florida**

April 5, 2008

**TABLE OF CONTENTS**

1.0	INTRODUCTION.....	1
20.	SUMMARY OF RESULTS.....	1
3.0	PROCESS DESRIPTION.....	1
4.0	SAMPLING PROCESDURES.....	4
	4.1 Methods.....	4
	4.2 Sampling Locations.....	5
	4.3 Sampling Trains.....	5
	4.4 Sample Collection.....	12
	4.5 Sample Recovery.....	12
5.0	ANALYTICAL PROCEDURE.....	14
	5.1 Pretest Preparation.....	14
	5.2 Analysis.....	14
	APPENDIX.....	15
	Project Participants	
	Certification	
	Visible Emissions Evaluation	
	Process Operational Data	
	Laboratory Data	
	Field Data Sheets	
	Analyzer Strip Charts	
	Calibration Data	
	Calculations and Symbols	

## **1.0 INTRODUCTION**

Southern Environmental Sciences, Inc. conducted emissions testing of the First Call Crematory, B & L Cremation Systems, Inc. N20 Series human crematory on April 5, 2008. This facility is located at 12660 34<sup>th</sup> Street North, Clearwater, Florida. Testing was conducted for particulates, carbon monoxide (CO), sulfur dioxide (SO<sub>2</sub>), nitrogen oxides (NO<sub>x</sub>), total hydrocarbons (VOC) and visible emissions. Oxygen (O<sub>2</sub>) concentrations were measured to correct emission rates to 7% O<sub>2</sub>. Mr. Jose Rodriguez of the Pinellas County Department of Environmental Management was present as an observer during a portion of the testing.

## **2.0 SUMMARY OF RESULTS**

Results of the particulate, carbon monoxide, sulfur dioxide, nitrogen oxides and total hydrocarbons are summarized in Table 1. A visible emissions evaluation was performed over a one hour period. The average maximum six minute opacity was zero percent.

## **3.0 PROCESS DESCRIPTION**

The B & L Cremation Systems N20 Series crematory incinerator cremates human remains in an environmentally acceptable manner. The unit consists of a primary and secondary (afterburner) chamber each fired with natural gas. The unit is designed to incinerate human remains at a rate of 150 pounds per hour with a maximum heat input rate of 1.5 MMBTU per hour (primary chamber 0.5 MMBTU per hour, secondary chamber 1.0 MMBTU per hour).

**TABLE 1. EMISSIONS TEST SUMMARY****Company: FIRST CALL CREMATORY****Source: B & L Cremation Systems, Inc.****N20 Series Human Crematory**

	<b>Run 1</b>	<b>Run 2</b>	<b>Run 3</b>
Date of Run	4/5/08	4/5/08	4/5/08
Weight of Human Remains (lbs.)	170	165	140
Start Time (24-hr. clock)	1005	1348	1722
End Time (24-hr. clock)	1107	1452	1824
Vol. Dry Gas Sampled Meter Cond. (DCF)	39.324	47.848	41.832
Gas Meter Calibration Factor	0.994	0.994	0.994
Barometric Pressure at Barom. (in. Hg.)	30.39	30.29	30.39
Elev. Diff. Manom. To Barom. (ft.)	0	0	0
Vol. Liquid Collected Std. Cond. (SCF)	3.305	5.073	2.966
Moisture in Stack Gas (% Vol.)	7.8	9.9	8.6
Molecular Weight Wet Stack Gas	28.48	28.17	28.62
Stack Gas Static Press. (in. H <sub>2</sub> O gauge)	-0.03	-0.03	-0.03
Average Square Root Velocity Head	0.166	0.208	0.187
Average Orifice Differential (in. H <sub>2</sub> O)	1.132	1.669	1.291
Average Gas Meter Temperature (°F)	81.5	88.3	91.7
Average Stack Gas Temperature (°F)	834.3	1013.6	998.3
Pilot Tube Coefficient	0.84	0.84	0.84
Stack Gas Vel. Stack Cond. (ft./sec.)	16.78	19.88	17.65
Effective Stack Area (sq. ft.)	1.87	1.87	1.87
Stack Gas Flow Rate Std. Cond. (DSCFM)	623	715	659
Stack Gas Flow Rate Stack Cond. (ACFM)	1,833	2,202	1,977
Net Time of Run (min.)	60	60	60
Nozzle Diameter (in.)	0.600	0.600	0.600
Percent Isokinetic	98.7	102.6	97.6

**TABLE 1. EMISSIONS TEST SUMMARY (con't)**

**Company:** FIRST CALL CREMATORY  
**Source:** B&L Cremation Systems, Inc.  
 N20 Series Human Crematory

	Run 1	Run 2	Run 3	
Date of Run	4/5/08	4/5/08	4/5/08	
Weight of Human Remains (lbs.)	170	165	140	
Start Time (24 hr. clock)	1005	1348	1722	
End Time (24 hr. clock)	1107	1452	1824	
Oxygen (%)	12.7	12.1	13.1	
Particulate Collected (mg.)	27.0	69.1	99.2	
				(Avg.)
Particulate Emissions (gr./DSCF)	0.011	0.023	0.038	0.024
Particulate Emissions (gr./DSCF @ 7% O2)	0.018	0.036	0.066	0.040
Particulate Emissions (lb./hr.)	0.06	0.14	0.21	0.136
CO Emissions (ppm)	3.05	2.27	4.98	3.43
CO Emissions (ppm @ 7% O2)	3.4	2.95	6.7	4.35
CO Emissions (lb./hr.)	0.007	0.006	0.018	0.010
NOx Emissions (ppm)	110.23	122.3	115.7	116.1
NOx Emissions (lb./hr.)	0.58	0.71	0.74	0.677
VOC Emissions (ppm)	1.5	0.80	1.41	1.237
VOC Emissions (lb./hr.)	0.007	0.004	0.009	0.007
SO2 Collected (mg)	33.1	49.4	59.7	47.4
SO2 Emissions (lb./hr.)	0.088	0.142	0.167	0.13

Note: Standard conditions 68°F, 29.92 in. Hg

1.0 MMBTU/hr.). Emissions are controlled by the afterburner that is preheated and maintained at a minimum operating temperature of 1600°F prior to and during ignition of the primary chamber. Process operational data was provided by facility personnel and is included in the appendix.

#### **4.0 SAMPLING PROCEDURES**

##### **4.1 Methods**

All sampling was performed using methods currently acceptable to the FDEP. All test methods are contained in Title 40 of the Code of Federal Regulations, Appendix A and are as follows:

<u><b>Pollutant</b></u>	<u><b>EPA Method No.</b></u>	<u><b>Title</b></u>
Particulates	5	Determination of Particulate Emissions from Stationary Sources
Carbon Monoxide	10	Determination of Carbon Monoxide Emissions from Stationary Sources
Oxygen	3B	Gas analysis for the Determination of Emissions Rate Correction Factor or Excess Air
Nitrogen Oxides	7E	Determination of Nitrogen Oxides Emissions from Stationary Sources (Instrumental Analyzer Procedure)
Sulfur Dioxide	6	Determination of Sulfur Dioxide Emissions from Stationary Sources, Section 2.1
Total Hydrocarbons	25A	Determination of Total Gaseous Organic Concentration Using a Flame Ionization Analyzer
Visible Emissions	9	Visual Determination of the Opacity of Emissions of Stationary Sources.



Sulfur dioxide emissions were determined simultaneous with particulates as per Section 6.1 of EPA Method 6.

#### **4.2 Sampling Locations**

Locations of the sample ports and stack dimensions are shown in Figure 1.

Particulate/SO<sub>2</sub> sampling was accomplished by conducting horizontal traverses through each of two ports located on the stack at a ninety degree angle from one another. Twenty four sample points were chosen in accordance with EPA Method 1 – Sample and Velocity Traverses for Stationary Sources, 40 CFR 60, Appendix A. Carbon monoxide, nitrogen oxides, total hydrocarbon and oxygen sampling were performed from the same sampling ports as the particulate/SO<sub>2</sub> sampling.

#### **4.3 Sampling Trains**

The particulate/SO<sub>2</sub> sampling train consisted of a 3 foot Inconel probe utilizing a one piece quartz glass nozzle and liner, a heated glass fiber filter and four impingers arranged as shown in Figure 2. Flexible tubing was used between the heated filter and the impingers. The first impinger was charged with 100 milliliters of 80% isopropanol, the second and third impingers were each charged with 100 milliliters of a 3% percent hydrogen peroxide solution and the fourth impinger was charged with indicating silica gel desiccant. The impingers were cooled in an ice and water bath during sampling. A Nutech Corporation control console was used to monitor the gas flow rates and stack conditions during sampling.

The carbon monoxide sampling train consisted of a stainless steel probe, Teflon sample line, condenser, silica gel and carbon dioxide adsorbent tubes and a Thermo Environmental Instruments, Inc. Model 48 Gas Filter Correlation CO analyzer arranged as shown in Figure 3.

The nitrogen oxides sampling train consisted of a stainless steel probe, Teflon sample line, and a California Analytical Inc. Model 300 FID analyzer arranged as shown in Figure 5.

The oxygen sampling train consisted of a probe, sample line, tedlar bag in a rigid container, valve, vacuum pump, and flow meter.

#### **4.4 Sample Collection**

Prior to particulate/SO<sub>2</sub> sampling, the pitot tubes were checked for leaks and the manometers were zeroed. A pretest leak check of the sampling train was conducted by sealing the nozzle and applying a 15" Hg vacuum. A leak rate of less than 0.02 cubic feet per minute was considered acceptable. Sample was collected isokinetically for two and one half minutes at each of the points sampled.

All instrumental analyzers were calibrated immediately prior to the beginning and checked after each run by introducing known gases into the instrument through the sampling.

The tedlar bag used for obtaining an integrated oxygen sample was leak checked prior to the test by pressurizing it to 2 to 4 in. H<sub>2</sub>O and allowing it to stand overnight. The bag was considered leak free if it remained inflated. A one hour integrated sample was obtained at a rate 0.5 liters per minute for each run.

All sampling was conducted simultaneously.

#### **4.5 Sample Recovery**

A post test leak check of the particulate/SO<sub>2</sub> sampling train was performed at the completion of each run by sealing the nozzle and applying a vacuum equal to or greater than the maximum value reached during the sample period. A leak rate of less than 0.02 CFM or 4 percent of the average sampling rate (whichever was less) was considered acceptable. The probe was then disconnected, the ice bath was drained and the remaining part of the sampling train was purged by drawing charcoal filtered air through the system for fifteen minutes at the average flow rate used during sampling. The nozzle and probe were then brushed and rinsed with reagent grade acetone and the washings were placed in clean polyethylene containers and sealed. The glass fiber filter was removed from the holder with forceps and placed in a covered Petri dish for return to the laboratory. The front half of the filter holder was rinsed with acetone and the washings were added to the nozzle and probe wash. The contents of impingers 1 through 3 were measured volumetrically and the silica gel in the fourth impinger was weighed to the nearest 0.1 gram for determination of moisture content. The 80 percent isopropanol in the first

impinger was discarded and the impinger was rinsed with deionized, distilled water. The 3 percent hydrogen peroxide in the second and third impingers was placed in a clean polyethylene sample bottle. The impingers, associated glassware and back half of the filter holder were then rinsed with de-ionized, distilled water which was added to the sample bottle.

Two calculations of the moisture content of the stack gas were made for each run, one from the impinger analysis and one from the assumption of saturated conditions based upon the average stack gas temperature and a psychrometric chart as described in EPA Method 4, Determination of Moisture Content in Stack Gases, 40 CFR 60, Appendix A. The lower of the two values of moisture content was considered to be correct and was used in the emissions computations.

## **5.0 ANALYTICAL PROCEDURE**

### **5.1 Pretest Preparation**

The glass fiber filters for the particulate train were numbered, oven dried at 105°C for two to three hours, desiccated and weighed to a constant weight in preparation for the test. Results were recorded to the nearest 0.1 milligram. Filters were loaded into holders and a filter was set aside as a control blank. The impingers were charged as described in section 4.3 and the contents of the fourth impinger were weighed to the nearest 0.1 gram. The 3 percent hydrogen peroxide solution for the sulfur dioxide sampling was prepared the morning of the test from 30 percent reagent grade stock solution.

## 5.2 Analysis

Upon return to the laboratory, the particulate filters were removed from the containers with forceps, dried at 105°C for two to three hours, desiccated and weighed to a constant weight. Results were recorded to the nearest 0.1 milligram. The probe and nozzle washes and an acetone blank were measured volumetrically and transferred to clean, tared evaporating dishes and evaporated to dryness over low heat. The evaporating dishes were then oven dried at 105°C for two to three hours, desiccated and weighed to a constant weight. Results were recorded to the nearest 0.1 milligram. The total particulate reported is the sum of the filter weight gain and the weight gain of the evaporating dishes, corrected for the acetone blank. The impinger solutions were analyzed for sulfur dioxide procedures specified in Section 4.3 of EPA Method 8.

**PROJECT PARTICIPANTS AND CERTIFICATION**

**FIRST CALL CREMATORY  
B & L CREMATION SYSTEMS, INC. N20 SERIES  
HUMAN CREMATORY  
Clearwater, Florida**

April 5, 2008

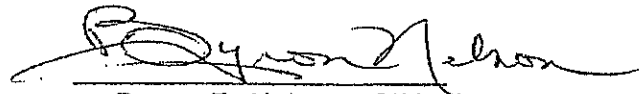
**Project Participants:**

Marke S. Gierke  
Byron E. Nelson  
Dale A. Wingler  
Travis B. Nelson

Kenneth M. Roberts

**Certification:**

I certify that to my knowledge all data submitted in this report is true and correct.

  
Byron E. Nelson, CIH

# Southern Environmental Sciences, Inc.

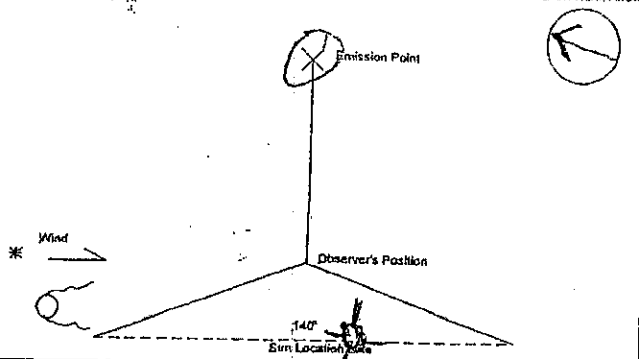
1204 North Wheeler Street □ Plant City, Florida 33563 □ (813) 752-5014, Fax (813) 752-2475

## VISIBLE EMISSIONS EVALUATION

COMPANY <u>FIRST Call Crematory</u>	
UNIT <u>N20 AA Crematory Incinerator</u>	
ADDRESS <u>12660 34th St. N #A-1</u> <u>Clearwater, FL</u>	
PERMIT NO. <u>1030473-003-AG</u>	COMPLIANCE? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>
AIRS NO. <u>1030473</u>	EU NO. <u>001</u>
PROCESS RATE <u>160 lb Body</u>	PERMITTED RATE <u>Adult size</u> <u>Body - (150 lb/hr)</u>
PROCESS EQUIPMENT <u>B&amp;L N20 AA Crematory Incinerator</u>	
CONTROL EQUIPMENT <u>Afterburner</u>	
OPERATING MODE <u>Mt. Gas Fired</u>	AMBIENT TEMP. (° F) START <u>85</u> STOP <u>85</u>
HEIGHT ABOVE GROUND LEVEL START <u>130'</u> STOP <u>same</u>	HEIGHT RELATIVE TO OBSERVER START <u>130'</u> STOP <u>same</u>
DISTANCE FROM OBSERVER START <u>190'</u> STOP <u>same</u>	DIRECTION FROM OBSERVER START <u>50°</u> STOP <u>50°</u>
EMISSION COLOR <u>None</u>	PLUME TYPE <u>N/A</u> CONTIN. <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>
WATER DROPLETS PRESENT? NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>	IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/> <u>N/A</u>
POINT IN PLUME AT WHICH OPACITY WAS DETERMINED START <u>Stack Exit</u> STOP <u>same</u>	
DESCRIBE BACKGROUND START <u>SKY</u> STOP <u>SKY</u>	
BACKGROUND COLOR START <u>Blue/White</u> STOP <u>same</u>	SKY CONDITIONS START <u>Scattered</u> STOP <u>same</u>
WIND SPEED (MPH) START <u>0-10</u> STOP <u>same</u>	WIND DIRECTION START <u>Var.</u> STOP <u>Var.</u>
AVERAGE OPACITY FOR HIGHEST PERIOD <u>0%</u>	RANGE OF OPACITY READINGS MIN. <u>0</u> MAX. <u>0</u>

### SOURCE LAYOUT SKETCH

Draw North Arrow



Comments

OBSERVATION DATE <u>4/5/08</u>					START TIME <u>1348</u>					STOP TIME <u>1448</u>				
SEC					SEC					SEC				
MIN	0	15	30	45	MIN	0	15	30	45	MIN	0	15	30	45
0	0	0	0	0	30	0	0	0	0					
1	0	0	0	0	31	0	0	0	0					
2	0	0	0	0	32	0	0	0	0					
3	0	0	0	0	33	0	0	0	0					
4	0	0	0	0	34	0	0	0	0					
5	0	0	0	0	35	0	0	0	0					
6	0	0	0	0	36	0	0	0	0					
7	0	0	0	0	37	0	0	0	0					
8	0	0	0	0	38	0	0	0	0					
9	0	0	0	0	39	0	0	0	0					
10	0	0	0	0	40	0	0	0	0					
11	0	0	0	0	41	0	0	0	0					
12	0	0	0	0	42	0	0	0	0					
13	0	0	0	0	43	0	0	0	0					
14	0	0	0	0	44	0	0	0	0					
15	0	0	0	0	45	0	0	0	0					
16	0	0	0	0	46	0	0	0	0					
17	0	0	0	0	47	0	0	0	0					
18	0	0	0	0	48	0	0	0	0					
19	0	0	0	0	49	0	0	0	0					
20	0	0	0	0	50	0	0	0	0					
21	0	0	0	0	51	0	0	0	0					
22	0	0	0	0	52	0	0	0	0					
23	0	0	0	0	53	0	0	0	0					
24	0	0	0	0	54	0	0	0	0					
25	0	0	0	0	55	0	0	0	0					
26	0	0	0	0	56	0	0	0	0					
27	0	0	0	0	57	0	0	0	0					
28	0	0	0	0	58	0	0	0	0					
29	0	0	0	0	59	0	0	0	0					

OBSERVER: Mark Gierke

Certified by: F&P EIA Certif. #

Certified at: Tampa, FL

Date Certified: 2/08

Exp. Date: 8/08

I certify that all data provided to the person conducting the test was true and correct to the best of my knowledge:

Signature: See process wt. statement

Title:

Process Weight Statement

DATE 4/5/08 SAMPLING TIME: FROM 10:05 A.M. TO 6:24 P.M.

**STATEMENT OF PROCESS WEIGHT**

COMPANY	First Call Crematory.
MAILING ADDRESS	12660 34 <sup>TH</sup> ST. N. CLEARWATER FL
SOURCE IDENTIFICATION	BEL Systems N-20 Series Crematory.
SOURCE LOCATION	12660 34 <sup>TH</sup> ST. N. CLEARWATER FL

**DATA ON OPERATING CYCLE TIME**

START OF OPERATION, TIME		
END OF OPERATION, TIME		
ELAPSED TIME		
IDLE TIME DURING CYCLE		
DESIGN PROCESS RATING	PROCESS WEIGHT RATE (INPUT)	150 lb/hr
	PRODUCT (OUTPUT)	

**DATA ON ACTUAL PROCESS RATE DURING OPERATION CYCLE**

MATERIAL	Human remains	RATE	160 lbs (run 1)
MATERIAL	" "	RATE	155 lbs (run 2)
MATERIAL	" "	RATE	140 lbs (run 3)
AVERAGE PROCESS WEIGHT		RATE	
PRODUCT		RATE	
PRODUCT		RATE	
PRODUCT		RATE	

I certify that the above information is true and correct to the best of my knowledge.  
Name (Please Print)

Signature \_\_\_\_\_

Title operator.



## SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## PARTICULATE MATTER COLLECTED

PLANT: FIRST CAL CREMATORY.UNIT NO.: B & L CREMATION SYSTEMS, INC. - N20 SERIES HUMAN CREMATORYTEST DATE: 4/5/08ANALYZED BY: MG

Acetone blank container no. 405  
 Acetone blank volume, ml., (VA) 200  
 Acetone blank final weight, g. 101.0509  
 Acetone blank tare weight, g. 101.0507  
 Acetone blank weight diff., g. (ma) 0.00012

Filter blank no. 6752  
 Filter blank tare weight, g. 0.3402  
 Filter blank final weight, g. 0.3409  
 Filter weight diff., g. 0.0007

Run No.

1

Filter No.

6768

Liquid lost during transport

0

Acetone wash volume, ml (Vaw)

100

Acetone wash residue, g. (Wa)

0.0001

Acetone wash container no.

4

Container Number	Weight of Particulate Collected		
	Final Weight	Tare Weight	Weight Gain
1 (Filter)	0.3603	0.3434	0.0169
2 (Wash)	103.1076	105.6522	0.0102
Total			0.0271
Less acetone blank, g. (Wa)			0.0001
Weight of particulate matter, g			0.0270

Run No.

2

Filter No.

6770

Liquid lost during transport, ml.

0

Acetone wash container no.

18

Acetone wash volume, ml (Vaw)

125

Acetone wash residue, g. (Wa)

0.0001

Container Number	Weight of Particulate Collected		
	Final Weight	Tare Weight	Weight Gain
1 (Filter)	0.3972	0.3391	0.0581
2 (Wash)	105.6633	105.6522	0.0111
Total			0.0692
Less acetone blank, g. (Wa)			0.0001
Weight of particulate matter, g			0.0691

Run No.

3

Filter No.

6769

Liquid lost during transport, ml.

0

Acetone wash container no.

53

Acetone wash volume, ml (Vaw)

130

Acetone wash residue, g. (Wa)

0.0001

Container Number	Weight of Particulate Collected		
	Final Weight	Tare Weight	Weight Gain
1 (Filter)	0.4182	0.3373	0.0362
2 (Wash)	100.6350	100.6166	0.0184
Total			0.0993
Less acetone blank, g. (Wa)			0.0001
Weight of particulate matter, g			0.0992

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## MOISTURE COLLECTED

Plant FIRST CAN CREMATORY

Unit NEOAA CREMATORY

Date 4/5/08

Run No. 1

Impinger Number	1	2	3	4	Weighed by:
Final Weight (g):	<u>100.0</u>	<u>104.0</u>	<u>0</u>	<u>259.4</u>	<u>DW</u>
Initial Weight (g):	<u>100.0</u>	<u>100.0</u>	<u>0</u>	<u>253.3</u>	<u>DW</u>
Difference (g):	<u>60.0</u>	<u>4.0</u>	<u>0</u>	<u>6.1</u>	
Total Condensate (g):				<u>70.1</u>	

Unit CREMATORY

Date 4/5/08

Run No. 2

Impinger Number	1	2	3	4	Weighed by:
Final Weight (grams)	<u>195.0</u>	<u>105.0</u>	<u>0</u>	<u>266.8</u>	<u>DW</u>
Initial Weight (grams)	<u>100.0</u>	<u>100.0</u>	<u>0</u>	<u>259.2</u>	<u>DW</u>
Difference (grams)	<u>95.0</u>	<u>5.0</u>	<u>0</u>	<u>7.6</u>	
Total Condensate (grams)				<u>107.6</u>	

Unit CREMATORY

Date 4/5/08

Run # 3

Impinger Number	1	2	3	4	Weighed by:
Final Weight	<u>144.0</u>	<u>110.0</u>	<u>0</u>	<u>263.2</u>	<u>DW</u>
Initial Weight (grams)	<u>100.0</u>	<u>100.0</u>	<u>0</u>	<u>254.3</u>	<u>DW</u>
Difference (grams)	<u>44.0</u>	<u>10.0</u>	<u>0</u>	<u>8.9</u>	
Total Condensate (grams)				<u>62.9</u>	

## SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## FIELD DATA SHEET

Company First Call Crematory Run No. 1  
 Source N20AA Crematory Date 4/5/08  
 Operator(s) MC/TN/DW 24 hr. time at start 1005  
 24 hr. time at end 1107  
 Dimensions Dia X Filter No(s). -C708  
 LxW □ 18.5" Barometric Pressure ("Hg) 30.39  
 Static Press. ("H2O) -0.03 Elev Diff. Mano. To Barom. (Ft.) 0  
 Meter Box No. 001 Ambient Temperature (F°) 75  
 Meter ΔH@ 1.450  
 Meter Correction Factor 0.994 **Assumptions**  
 Pitot Tube Cp .84 % Moisture 10 **Sample Train Leak Check:**  
 Nozzle ID — Stack Temp. 1000 Initial 0.005 CFM @ 15 "Hg  
 Nozzle Dia. (Inches) 0.600 Meter Temp. 80 Final 0.007 CFM @ 15 "Hg  
 Probe Length/Liner 3 quartz Md/Ms 1.04 Initial Pitot Tube (-) ✓ (+) ✓  
 K Factor 38 Final Pitot Tube (-) ✓ (+) ✓

Moist. Collected: - Imp. No. 1 , Imp. No. 2 & 3 , Imp. No 4 , Total Filter Tare Wt.

Point #	Sample Time	Meter Vol. Vm	Vel. Head ΔP ("H2O)	Original Diff. ΔH ("H2O)	Stack Temp., Ts (°F)	Meter Temp., Tm (°F)	Hot Box Temp (°F)	Exit Temp. (°F)	Pump Vacuum ("Hg)	Other
1	0	234.328	.03	1.10	787	62	245	63	3.5	
2	2.5	236.03	.03	1.10	796	69	249	63	3.0	
3	5.0	237.64	.035	1.30	810	70	248	62	3.0	
4	7.5	239.34	.03	1.10	796	70	245	61	3.0	
5	10.0	240.96	.03	1.10	802	73	244	60	3.0	
6	12.5	242.56	.03	1.40	806	75	240	59	3.0	
7	15.0	244.32	.03	1.40	808	77	241	58	3.0	
8	17.5	246.14	.02	.94	785	79	239	57	2.0	
9	20.0	247.70	.02	.94	777	80	239	56	2.0	
10	22.5	249.21	.015	.58	783	80	237	56	1.5	
11	25.0	250.51	.02	.94	791	81	235	55	2.0	
12	27.5	252.19	.02	.94	790	82	238	54	2.0	
13	30.0	253.50	.02	.94	805	82	243	53	2.5	
14	32.5	255.00	.02	.94	832	84	249	53	2.0	
15	35.0	256.54	.025	1.15	840	85	242	53	2.5	
16	37.5	258.17	.025	1.15	839	86	240	53	2.5	
17	40.0	259.83	.025	1.15	843	86	239	52	2.5	
18	42.5	261.49	.025	1.35	851	87	235	53	2.5	
19	45.0	263.14	.03	1.35	849	88	234	53	3.0	
20	47.5	264.89	.035	1.35	905	90	233	52	3.0	
21	50.0	266.03	.03	1.35	912	90	233	52	3.0	
22	52.5	268.30	.03	1.35	918	90	235	52	3.5	
23	55.0	270.05	.03	1.35	921	91	238	51	3.0	
24	57.5	271.87	.03	1.35	926	92	240	51	3.5	
	60.0	273.652								

## SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## FIELD DATA SHEET

Company First Call Crematory Run No. 2  
 Source N20AA Crematory Date 4/5/03  
 Operator(s) TN/MG/DW 24 hr. time at start 13:48  
 24 hr. time at end 14:52  
 Dimensions Dia Ø Filter No(s). 6770  
 LxW ☐ 18.5" Barometric Pressure ("Hg) 30.039  
 Static Press. ("H2O) -.03 Elev Diff. Mano. To Barom. (Ft.) 0  
 Meter Box No. 001 Ambient Temperature (F°) 85  
 Meter ΔH@ 1.450  
 Meter Correction Factor 0.994 **Assumptions**  
 Pitot Tube Cp .84 % Moisture 10  
 Nozzle ID — Stack Temp. 900 **Sample Train Leak Check:**  
 Nozzle Dia. (Inches) 0.600 Meter Temp. 90 Initial 0.002 CFM @ 15 "Hg  
 Probe Length/Liner 3 Quartz Md/Ms 1.04 Final 0.002 CFM @ 12 "Hg  
 K Factor 39.85 Initial Pilot Tube (-) ☒ (+) ☒  
 Final Pitot Tube (-) ☒ (+) ☒

Moist. Collected: - Imp. No. 1 , Imp. No. 2 & 3 , Imp. No 4 , Total Filter Tare Wt.

Point #	Sample Time	Meter Vol. Vm	Vel. Head ΔP ("H2O)	Original Diff. ΔH ("H2O)	Stack Temp., Ts (°F)	Meter Temp., Tm (°F)	Hot Box Temp (°F)	Exit Temp. (°F)	Pump Vacuum ("Hg)	Other
1	0	276.03	.04	1.55	980	72	235	62	6.0	
2	2.5	278.68	.04	1.55	982	72	236	61	6.0	
3	5.0	280.53	.04	1.55	984	74	235	60	6.0	
4	7.5	282.37	.04	1.55	965	75	231	59	6.0	
5	10.0	284.17	.045	1.74	1000	78	234	57	7.0	
6	12.5	286.12	.045	1.74	1005	80	237	57	7.5	
7	15.0	288.12	.04	1.55	1001	82	241	56	7.0	
8	17.5	290.04	.045	1.74	1008	84	240.3	55	7.5	
9	20.0	292.03	.045	1.74	1012	86	241	55	8.0	
10	22.5	294.06	.045	1.74	1017	87	246	54	8.0	
11	25.0	296.08	.04	1.65	1012	88	249	54	8.0	
12	27.5	298.05	.04	1.55	1022	89	250	54	8.0	
13	30.0	300.00	.04	1.55	1006	90	254	53	8.0	
14	32.5	301.97	.045	1.74	1020	91	254	54	8.5	
15	35.0	303.90	.045	1.74	1021	93	258	53	9.0	
16	37.5	306.03	.045	1.74	1025	94	258	53	9.0	
17	40.0	308.07	.045	1.74	1028	95	258	53	9.0	
18	42.5	310.13	.045	1.74	1030	96	256	52	9.0	
19	45.0	312.18	.045	1.74	1034	96	257	52	9.0	
20	47.5	314.24	.045	1.74	1033	96	255.5	53	9.5	
21	50.0	316.31	.04	1.55	1033	99	253	52	9.0	
22	52.5	318.31	.045	1.74	1036	99	252	52	9.0	
23	55.0	320.34	.045	1.74	1035	99	250	51	9.0	
24	57.5	322.40	.045	1.74	1038	100	248	51	9.5	
	60.0	324.49								

## SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## FIELD DATA SHEET

Company First Call Crematory  
 Source N20AA Crematory  
 Operator(s) MC/TN/DW

Run No. 3Date 4/5/0824 hr. time at start 172224 hr. time at end 1824Filter No(s). 6769Barometric Pressure ("Hg) 30.39Elev Diff. Mano. To Barom. (Ft.) 0Ambient Temperature (F°) 85Dimensions Dia ☒LxW ☐ 18.5"Static Press. ("H2O) -0.03Meter Box No. 001Meter ΔH@ 1.450Meter Correction Factor 0.994Pitot Tube Cp .84Nozzle ID —Nozzle Dia. (Inches) 0.600Probe Length/Liner 3 QuartzAssumptions% Moisture 10Stack Temp. 1000Meter Temp. 100Md/Ms 1.04K Factor 36.85Sample Train Leak Check:Initial 0.009 CFM @ 15 "HgFinal 0.009 CFM @ 12 "HgInitial Pilot Tube (-) ☒ (+) ☒Final Pitot Tube (-) ☒ (+) ☒

Moist. Collected: - Imp. No. 1 , Imp. No. 2 &amp; 3 , Imp. No 4 , Total Filter Tare Wt.

Point #	Sample Time	Meter Vol. Vm	Vel. Head ΔP ("H2O)	Original Diff. ΔH ("H2O)	Stack Temp., Ts (°F)	Meter Temp., Tm (°F)	Hot Box Temp (°F)	Exit Temp. (°F)	Pump Vacuum ("Hg)	Other
1	0	331.448	.035	1.28	932	82	237	59	4.5	
2	2.5	333.09	.035	1.28	1005	83	238	58	4.0	
3	5.0	335.74	.035	1.28	999	84	235	56	4.0	
4	7.5	337.40	.04	1.47	1019	85	230	54	3.5	
5	10.0	339.25	.035	1.28	1012	86	232	54	3.5	
6	12.5	341.00	.035	1.28	1021	87	235	53	3.5	
7	15.0	342.70	.03	1.10	1020	88	231	53	3.5	
8	17.5	344.35	.03	1.16	1024	89	233	53	3.5	
9	20.0	345.95	.03	1.10	1036	90	234	53	3.5	
10	22.5	347.56	.025	.92	1039	91	235	52	3.5	
11	25.0	349.07	.03	1.10	1028	91	235	53	3.5	
12	27.5	350.69	.03	1.10	1028	92	235	52	3.5	
13	30.0	352.34	.04	1.47	1008	91	234	52	4.5	
14	32.5	354.13	.04	1.47	1053	93	234	52	5.0	
15	35.0	355.99	.04	1.47	1057	94	236	51	5.0	
16	37.5	357.81	.04	1.47	1052	96	239	52	5.0	
17	40.0	359.68	.04	1.47	1062	96	241	52	5.5	
18	42.5	361.54	.04	1.47	1075	96	243	51	5.5	
19	45.0	363.38	.04	1.47	1083	97	245	51	5.0	
20	47.5	365.21	.035	1.28	1078	98	247	51	5.0	
21	50.0	366.99	.035	1.28	1073	98	248	51	5.0	
22	52.5	368.77	.035	1.28	1072	98	249	50	5.0	
23	55.0	370.54	.035	1.28	1071	98	249	50	5.0	
24	57.5	372.13	.035	1.28	1059	98	245	50	6.0	
	60.0	373.780								

Plant: <u>East Oak Cemetery</u>									
Unit: <u>N-2s As Cemetery</u>					Test No.: <u>1</u>				
Date: <u>4/5/08</u>					Sampling Loc.: <u>Stack</u>				
Sampling Time (24 hr. clock) <u>10:05 - 11:05</u>									
Sampling Type: Continuous <input type="checkbox"/> Integrated Bag <input checked="" type="checkbox"/> Grab <input type="checkbox"/>									
Analytical Method <u>OCSAT</u>					Ambient Temp. <u>75</u>				
Operator <u>Meo</u>									

RUN→	1		2		3		Average Net Volume	Multiplier	Molecular Weight of Stack Gas(Dry Basis (MD))
	Actual Reading	Net	Actual Reading	Net	Actual Reading	Net			
GAS									
CO2	5.4	5.4	5.5	5.5	5.5	5.4	.44		
O2 (Net is Actual O2 Reading minus actual CO2 Reading)	18.0	12.6	18.2	12.7	18.1	12.7	.32		
CO (Net is Actual CO Reading minus actual O2 Reading)							.28		
N2 (Net is 1000 minus actual CO Reading)							.28		
							TOTAL		

RUN→	1		2		3		Average Net Volume	Multiplier	Molecular Weight of Stack Gas(Dry Basis (MD))
	Actual Reading	Net	Actual Reading	Net	Actual Reading	Net			
GAS									
CO2	5.4	5.4	5.5	5.5	5.5	5.4	.44		
O2 (Net is Actual O2 Reading minus actual CO2 Reading)	18.0	12.6	18.2	12.7	18.1	12.7	.32		
CO (Net is Actual CO Reading minus actual O2 Reading)							.28		
N2 (Net is 1000 minus actual CO Reading)							.28		
							TOTAL		

# GAS ANALYSIS DATA FORM

Plant: <u>First Call Cemetery</u>	
Unit: <u>N. Co PA Crematory</u>	Test No.: <u>2</u>
Date: <u>4/5/08</u>	Sampling Loc.: <u>Back</u>
Sampling Time (24 hr. clock) <u>13:48 - 14:48,</u>	
Sampling Type: Continuous <input type="checkbox"/> Integrated Bag <input checked="" type="checkbox"/> Grab <input type="checkbox"/>	
Analytical Method: <u>GC/MS</u>	Ambient Temp. <u>80</u>
Operator <u>MLB</u>	

RUN→	1	2	3	Average Net Volume	Multiplier	Molecular Weight of Stack Gas(Dry Basis (MD)
GAS	Actual Reading	Actual Reading	Actual Reading			
CO2	5.1	5.1	5.0		.44	
O2 (Net is Actual O2 Reading minus actual CO2 Reading)	17.1	17.1	17.1	12.1	.32	
CO (Net is Actual CO Reading minus actual O2 Reading)					.28	
N2 (Net is 1000 minus actual CO Reading)					.28	
TOTAL						





DATE: 4/5/08

BY: MB

Nozzle ID	Run No.	D1 (in.)	D2 (in.)	D3 (in.)	$\Delta D$ (in.)	DAVG (in.)
aver 2	1-3	.600	.599	.601	.002	.600

$$D1 \ D2 \ D3 \quad =$$

Nozzle diameter measured on a different  
Diameter (inches).

Tolerance = 0.001 inches

$\Delta D$  mean  
percent

Maximum difference in any two  
Measurements (inches).

Tolerance = 0.004 inches

$$\text{Davg.} =$$

Average of  $D_1, D_2, D_3$

### SAMPLE POINT LOCATIONS

Company: First Can Crematory  
Source: N. 20th Crematory  
Date: 4/5/08  
Stack/Duct Dimensions: 18.5"  
Port Length: Yes ☒ No ☐  
Points corrected for port length? 7"

Sketch of Stack/Duct

[illegible]

SOUTHERN ENVIRONMENTAL SCIENCES, INC.  
Type S Pitot Tube Inspection Form

Pitot Tube ID No.	00.INC	
Inspection Date	4/1/2002	
Inspected By	M. Gierke	
Pitot Tube Assembly Level?	<input checked="" type="radio"/> Yes	<input type="radio"/> No
Pitot Tube Openings Damaged?	Yes (explain please)	<input checked="" type="radio"/> No

ANGLE	MEASUREMENT	LIMITS
•1	1°	<10°
a2	1°	<10°
b1	1°	<5°
B2	1°	<5°
Y	1°	
0	2°	
A	.290 inches	
$z = A \sin Y$	.010 inches	<1/8 inch
$w = A \sin 0$	.021 inches	<1/32 inch
Pa	.145 inches	
Pb	.145 inches	
Dt	.190 inches	

COMMENTS

CALIBRATION REQUIRED	YES	<input checked="" type="radio"/> NO
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